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**GROUP 21**

**CLUTCH**

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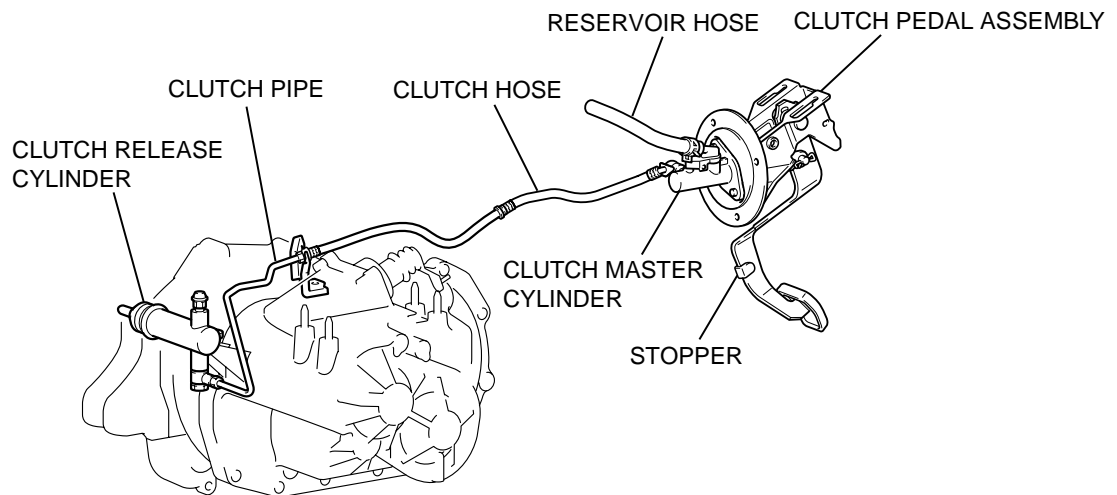
**GENERAL DESCRIPTION**

M2210000100063

The clutch is a dry single-disc, diaphragm type using hydraulic controls.

**SPECIFICATIONS**

ITEM	SPECIFICATION
Engine model	4G63-DOHC-Intercooler Turbocharger
Clutch disc type	Dry single plate type
Clutch disc facing diameter OD x ID mm (in)	240 × 160 (9.4 × 6.3)
Clutch cover type	Diaphragm spring type
Clutch cover setting load N (lb)	9,320 ± 750 (2,095 ± 169)
Control system	Hydraulic type
Release cylinder I.D. mm (in)	20.64 (0.81)
Master cylinder I.D. mm (in)	15.87 (5/8)
Clutch fluid	Brake fluid DOT 3 or DOT 4

**CONSTRUCTION DIAGRAM**

AC211157AB